

Work Order ID 117304

117304

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June-12-14 10:26:35 AM

Item ID: 646.4003 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cable Cutters W/O Fixed Provisions
 Start Date: 6/12/14 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 6/12/14 Req'd Qty: 4.00 *4* Customer:
 Reference: disassemble - return parts to stk

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.4000	A								

100 Document Control 0.00
 100
 DC DOCUMENT CONTROL
 Doc.Control -USB or Paperwork Memo 0.00
 Photocopy bluefile & type labels per PPP 646.4003

110 Pick Kit 0.00
 110
 Packaging Memo 0.00
 Packaging PULL FROM STK:
 4 X 646.4003 B92899
 DISASSEMBLE KITS ENTIRELY
 RETURN ALL PARTS TO STK
 (MAKE 646.4001'S WITH PARTS)

W 14-06-16

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Item ID: 646.4003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 6/12/14 **Req'd Qty:** 4.00 ***1***

Customer:

Reference: disassemble - return parts to stk

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

140

QC21- Final Inspection - Work Order Release

0.00

140

OC

Memo

0.00

Quality Control



h 14406.16

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Work Order ID: 117304

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Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
600.0129 *600 0129* VHB TAPE 75935A651		Purchased	No				f	432.5000		-32			
									**	125540			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST520				432.5					
					125031			1					
					m127920			431.5					
600.0990 *600 0990* MAGNABOND 6398 PART A		Purchased	No				Each	36.0000		-4			
									**	126233			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				36					
					M129037			36					
600.0991 *600 0991* MAGNOBOND 6398 PART B		Purchased	No				Each	36.0000		-4			
									**	126233			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				36					
					M129037			36					
600.1012 *600 1012* Sealant PR1425B2 (#654 semkit)		Purchased	No				Each	5.0000		-4			
									**	126972			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST364				5					
					m127996			5					

expired

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Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

600.1013 Purchased No

Each 615.0000 -20

600 1013

021200-3M TAPE PRIMER 94 PRIMER 24216

Location

Loc Qty

Loc Code

ST540

615

125154

615

Each

3.0000

20

-4

646.2910 Manufactured No

646 2910

Deflector

Location

Loc Qty

Loc Code

ST428

3

110625

3

Each

3.0000

-4

646.3001 Manufactured No

646 3001

Lower Cutter Assy

Location

Loc Qty

Loc Code

ST

2

116553

2

ST427

1

113856

1

Each

5.0000

-4

646.3110 Manufactured No

646 3110

Channel

Location

Loc Qty

Loc Code

ST427

5

106741

1

109913

1

125083

3

107190 100122
101543 100811

92897x3 125083x1

100124 106083 x2
107616

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Parent Item: 646.4003

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Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

646.3301 Manufactured No

Each 1.0000 -4

646 3301

**** 100125**

Upper Cutter Assy

Location

Loc Qty

Loc Code

ST

1

120671

1

646.3510 Manufactured No

Each 4.0000

646 3510

**** 106666 (x3) 102351**

Strut

Location

Loc Qty

Loc Code

ST522A

4

107956

4

646.3511 Manufactured No

Each 5.0000

646 3511

**** 102891**

Strut

Location

Loc Qty

Loc Code

cck

3

113685

3

ST523

2

106757

2

646.3512 Manufactured No

Each 6.0000

646 3512

**** 94618 X3 106114**

Strut

Location

Loc Qty

Loc Code

ST523

6

107270

6

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Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

646.3513

Manufactured No

Each

18.0000

-4

646 3513

104683

Strut

Location

Loc Qty

Loc Code

ST523A

18

110633

4

110989

6

113944

8

646.3610

Manufactured No

Each

11.0000

-4

646 3610

102275

Filler

Location

Loc Qty

Loc Code

ST523A

11

107409

1

112887

5

115190

5

646.3711

Manufactured No

Each

2.0000

-4

646 3711

93929

Clip

Location

Loc Qty

Loc Code

ST523A

2

113779

2

646.3712

Manufactured No

Each

2.0000

-4

646 3712

101119x3 102553

Clip

Location

Loc Qty

Loc Code

ST523A

2

113862

2

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Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

646.3716 Manufactured No

Each 4.0000 -4

646 3716

Gauge Bracket

93/98

Location

Loc Qty

Loc Code

ST524

4

113611

4

646.3718 Manufactured No

Each 45.0000 -8

646 3718

Custom Washer

10D112x2 103012x4
10109x2

Location

Loc Qty

Loc Code

ST523A

40

110639

40

ST524

5

103012

1

108094

4

646.3811 Manufactured No

Each 34.0000 -4

646 3811

Radius Block

106714

Location

Loc Qty

Loc Code

st535

34

100131

8

107218

6

110717

20

646.3910 Manufactured No

Each 6.0000 -16

646 3910

Shim

100135x10
102830x4

Location

Loc Qty

Loc Code

st535

6

106729

2

112329

2

112930

2

2

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Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

646.3911

Manufactured No

Each

12.0000

-4

646 3911

106863

Shim

Location

Loc Qty

Loc Code

st535

12

106223

3

107669

9

646.3912

Manufactured No

Each

4.0000

-16

646 3912

103082X12 102271X4

Shim

Location

Loc Qty

Loc Code

st535

4

111088

2

112975

2

646.3913

Manufactured No

Each

16.0000

-4

646 3913

Shim

Location

Loc Qty

Loc Code

st535

16

100136

1

106631

3

107550

12

646.4003

Manufactured No

Each

6.0000

4

646 4003

Cable Cutters W/O Fixed Provisions

Location

Loc Qty

Loc Code

FC092

6

92899

6

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646 4003

Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

AN3-11A Purchased No

Each 359.0000

AN3-11A

Bolt

**

-32

115457

Location

Loc Qty

Loc Code

ST511

349

123185

10

123352

16

m125709

323

ST525

10

123185

10

AN3-12A Purchased No

Each 41.0000

AN3-12A

Bolt

**

-8

126192

Location

Loc Qty

Loc Code

ST351

39

m128398

38

m128687

1

ST511

2

m125709

2

AN3-13A Purchased No

Each 53.0000

AN3-13A

Bolt

**

-4

123759

Location

Loc Qty

Loc Code

ST351

53

m127070

53

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Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

AN3-5A Purchased No

Each 290.0000 -8

AN3-5A

~~124561~~

Bolt

Location

Loc Qty

Loc Code

GA

45

117423

45

ST511

169

m126559

92

m129246

77

ST512

76

124561

76

AN3-6A Purchased No

Each 317.0000 -8

AN3-6A

126192 X 6

Bolt

Location

Loc Qty

Loc Code

ST351

313

116390

11

M128403

2

M128739

150

M128978

150

ST511

4

M127044

4

MS20426AD5-7 Purchased No

Each 1,666.000 -8

MS20426AD5-7

RIVET

Location

Loc Qty

Loc Code

ST334

1666

101340

1666

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Parent Item: 646.4003

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Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

Each

5,901.000

MS21042L3

Nut

**

²²⁰
126333 (220_x) ?

Location

Loc Qty

Loc Code

ST314

109

108816

9

M127410

13

M127831

39

M128401

48

ST506

955

123900

955

ST509

4837

M127831

2

M128754

4835

MS24694-S51

Purchased

No

Each

152.0000

MS24694-S51

Screw

**

-20

Location

Loc Qty

Loc Code

ST303

152

m127432

1

m128635

151

MS24694-S54

Purchased

No

Each

104.0000

MS24694-S54

SCREW

**

-8

Location

Loc Qty

Loc Code

ST303

104

125535

104

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Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

MS24694-S55

Purchased

No

Each

284.0000

-4

MS24694-S55

127305

Screw

Location

Loc Qty

Loc Code

ST303

284

m128401

150

m128402

134

MS27039-1-12

Purchased

No

Each

167.0000

-24

MS27039-1-12

Screw

Location

Loc Qty

Loc Code

ST305

167

123185

1

125654

20

m128799

146

MS27039-1-16

Purchased

No

Each

153.0000

-8

MS27039-1-16

Screw

Location

Loc Qty

Loc Code

ST306

153

125654

1

m128429

152

MS27039-1-19

Purchased

No

Each

898.0000

-88

MS27039-1-19

Screw

Location

Loc Qty

Loc Code

ST506

898

123185

4

125654

294

m127904

600

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Work Order ID: 117304

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Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutters W/O Fixed Provisions

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-20

Purchased

No

Each

349.0000

-8

MS27039-1-20

Screw

Location

Loc Qty

Loc Code

ST306

349

124326

349

8

MS27039-1-21

Purchased

No

Each

558.0000

-16

MS27039-1-21

Screw

Location

Loc Qty

Loc Code

ST506

558

124326

58

16

m126319

100

m127904

400

NAS1149F0332P

Purchased

No

Each

4,454.000

NAS1149F0332P

Washer

Location

Loc Qty

Loc Code

GA

205

122063

205

ST295

1599

123900

12

464

m123185

34

m128401

1553

ST510a

2632

125646

132

m127831

2500

ST522

18

m123185

18